



SRN LUBRICANTS PRIVATE LIMITED

PRODUCT DATA SHEET



CIIFROL FORM-X S 276 (Neat Cutting Oil)

Description:

Ciifrol Form-X S 276 oils are active, highly chlorinated and sulphurised extreme pressure oils fortified with fatty materials. These oils are ideally suited for severe metal forming and cutting operations.

Applications:

These oils are recommended for drawing and cutting operations on steel. These oils are widely used for fine blanking, deep drawing and cold rolling of stainless steel tubes.

Specifications:

Ciifrol Form-X S 276 oils are propriety products of SRN Lubricants.

Benefits:

- Extremely good lubricity of the oils provides substantial improvement to the tool life and provides excellent surface finish.
- High Thermal and Oxidative stability ensured prolonged operating life
- Very good film strength allows good drawing speeds.
- Very low misting and fuming.

TYPICAL PROPERTIES

CIIFROL FORM-X S 276	
Parameters	Typical Results
Viscosity @ 40°C, cSt	140 to 180
Viscosity Index, Min.	80
Flash Point, COC, °C	180
Fatty matter	Present
Chlorine	Present
Active Sulphur	Present
Weld Load, Kg. min	800

Disclaimer:

The above given values are typical results; however the guaranteed specifications values are different and often lower than the typical values. For the guaranteed specifications, please discuss with SRN Lubricants representative or visit our website www.ciifrol.co.in